

8 7 6 5 4 3 2 1

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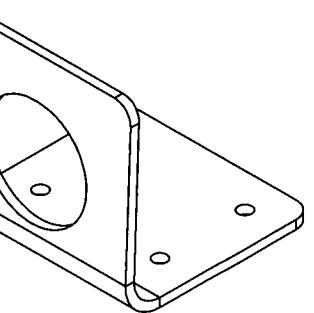
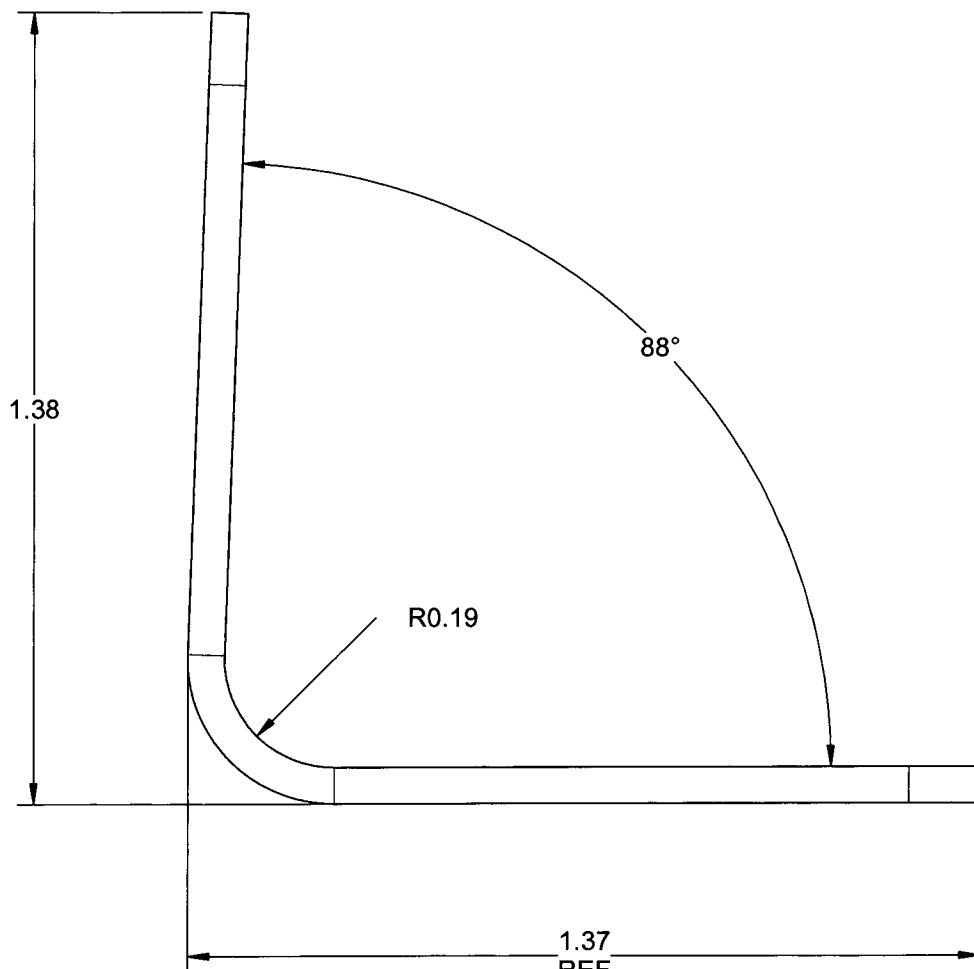
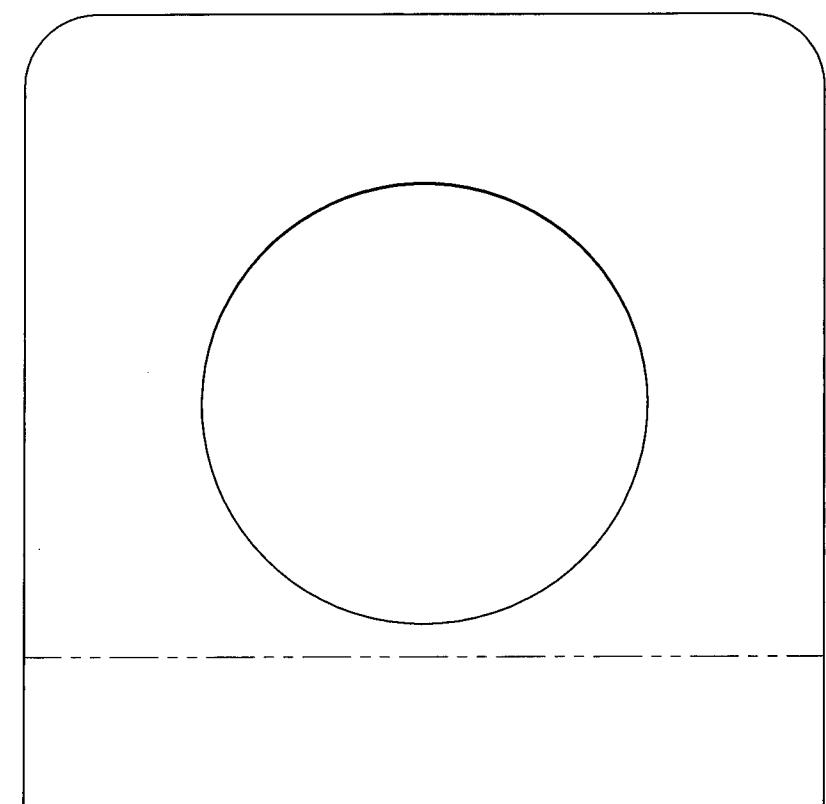
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**D4975-1 BRACKET**  
(MAKE FROM D4975-1F)

NOTES:

- 1) MATERIAL: MADE FROM D4975-1F
- 2) FINISH: APPLY CHEMICAL CONVERSION COATING PER QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

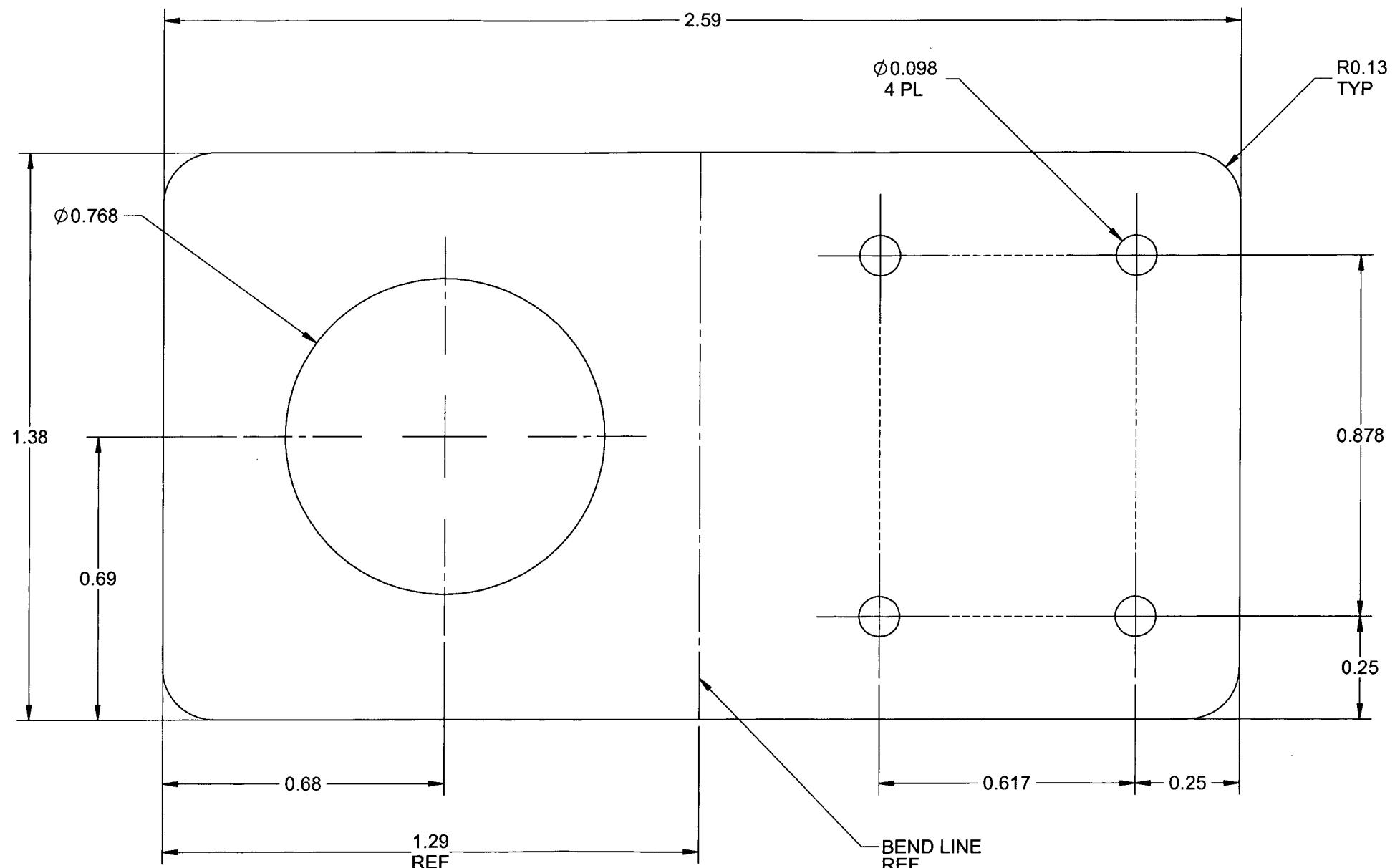
APPROVED

A	NEW RELEASE		ML	13.11.12
REV.	DESCRIPTION		BY	DATE
DESIGN	ML	DART AEROSPACE LTD		
DRAWN	ML	HAWKESBURY, ONTARIO, CANADA		
CHECKED	AP	DRAWING NO.	REV. A	
MFG. APPR.	JLM	D4975	SHEET 1 OF 2	
APPROVED	MP	TITLE	SCALE	
DE APPR.	DS <del>11</del>	BRACKET	NTS	
DATE 13.11.12		COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

**RELEASED**  
2014-06-11  
*MP*

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GRAIN  
DIRECTION



D4975-1F FLAT PATTERN

RELEASED  
2014-06-11

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.063 THICK  
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027  
REF DART SPEC M6061T6S.063
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

DESIGN	ML	DART AEROSPACE LTD	
DRAWN	ML	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AP	DRAWING NO.	
MFG. APPR.	JLM	REV. A	
APPROVED	MP	D4975	
DE APPR.	DS	SHEET 2 OF 2	
DATE 13.11.12		TITLE	
NTS		SCALE	
BRACKET		NTS	

APPROVED

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